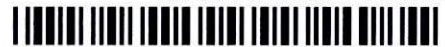




Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4151-7
Job Sheet 179816



Part No: D4151-7

Job Qty: 1 ea

Part Name: Fwd Eyebolt Receiver (Upper)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/22/18

Job Tracking No:

Due Date: 6/22/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV C SHEET 3 IPP REV:A NEW ISSUE 10-07-22 JLM VERIFIED BY:DD IPP Rev:B 11.01.21 as per dwg revC DD verf:JLM IPP Rev:C Change mat'l size JFS 17.01/25 Verified by: DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	6/22/18	6/22/18	0.00	0.00	Start Up Machining-2		<i>1/1</i>
100	Bandsaw	1 pcs	6/22/18	6/22/18	0.00	0.04	Bandsaw1		<i>1/1</i>
110	CNC Vertical Machining	1 pcs	6/22/18	6/22/18	0.14	1.12	HAAS 5 Axis		<i>1/1</i>
120	QC	1 pcs	6/22/18	6/22/18	0.00	0.00	QC2 Machining-2		<i>1/1 18-06-22</i>
130	QC	1 pcs	6/22/18	6/22/18	0.00	0.00	QC8 Machining-2		<i>1/1 18/06/22</i>
140	Packaging	1 pcs	6/22/18	6/22/18	0.00	0.00	Packaging3-2		<i>1/1</i>
150	QC21-SA	1 Ea	6/22/18	6/22/18	0.00	0.00	QC21		<i>DAS 21 9-30</i>

Part Op 100 - Cut blank to 2.960" long
Descriptions: 110 - 1-MILL as per folio FA952 & dwg ,

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304B1.500X1.500	M304 Bar 1.500 x 1.500	.2500 ft (.25 ea)	90-Start up Operation	<i>5083 232</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304B1.500X1.500	0	19	0

Part Specifications

Specifications could not be found.

Plex 6/22/18 8:11 AM dart.lacelle.linda

Rush

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____ Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : 					

DART AEROSPACE LTD		Work Order:	179816
Description: Fwd Eyebolt Receiver (Upper)		Part Number:	D4151-7
Inspection Dwg: D4151	Rev: C		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

[illegible]

Measured by:	20 9-89
Date:	18-06-22

Audited by:	<i>Amr</i>
Date:	15/06/22

Preliminary Approval:	
Date:	

Rev	Date	Change	Revised by	Approved
A	10.08.04	New Issue	KJ	
B	10.08.25	Tolerance revised for dimension 0.800	KJ	
C	11.07.26	Dimensions revised per Dwg Rev C	KJ	



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Email: sales@dartaero.com
www.dartaerospace.com

Container No: S083236



Part: D4151-7

Job No: 179816

Serial No/Batch: S083236

Revision:

Inspector:

Exp Date:

Instructions:

Date: 06/22/18

343
JES
984